

## Jones Vargas

Northern Nevada Commercial Real Estate Experience Unsurpassable at Jones Vargas

It's no wonder that businesses looking to succeed in Northern Nevada look to Jones Vargas. The firm has 80 years experience and an unparalleled awareness of Nevada's legal climate, having worked with some of the state's most prominent real estate developers on some of the most influential projects the Silver State has seen. Over the years, the Jones Vargas Reno real estate practice group has grown to encompass stockholders Michael Alonso, William "Dave" Davis Jr., and Elizabeth Fielder, as well as associates Benjamin Kennedy and Brett Scolari.

Recognized by Chambers USA America's Leading Business Lawyers, The Best Lawyers in America and the Mountain States edition of Super Lawyers as one of the top real estate practitioners in Reno, Davis has more than 20 years experience practicing law.

Fielder joined Jones Vargas in 2003, lending her many years of legal experience to the Jones Vargas real estate group. Fielder also serves as President-Elect of the Commercial Real Estate Women (CREW) of Northern Nevada.

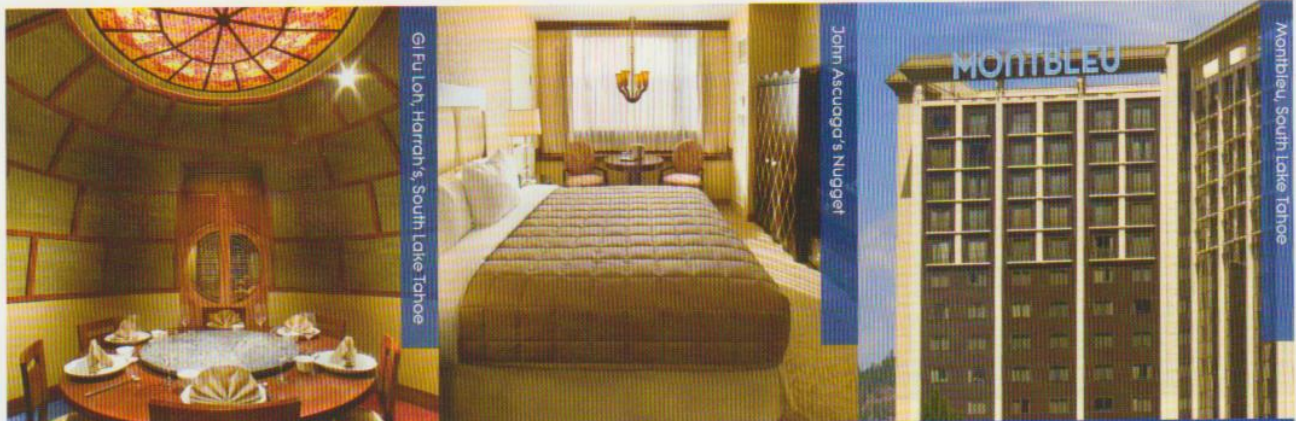
*"The firm has 80 years experience and an unparalleled awareness of Nevada's legal climate."*

With a primary focus in government relations, Alonso's practice often extends into the commercial real estate field seeking results for clients in the resolution of land use, zoning and development issues. Alonso was also recognized by Chambers USA - America's Leading Business Lawyers and has been twice-selected for inclusion in The Best Lawyers in America under Government Relations Law.

In less than a decade, Scolari has impacted the real estate market through his work on Northern Nevada's largest public works project ever, the Reno Train Trench. Scolari served as chairman for the ReTRAC Citizens Oversight Committee until 2006,

when, upon completion, it spurred unmatched economic development throughout the area.

The newest member of the Jones Vargas group, Kennedy has co-authored and acted as Research Assistant for the "Takings" chapter of an upcoming land use legal text and assisted in drafting and implementing a citizen-initiated zoning district.



## WOW!... 100 GAMING PROJECTS AND STILL COUNTING.

Whether launching a project from the ground up or undertaking a meticulous renovation, PENTA works with clients to assemble a selection of services that achieves objectives on time and within budget. Our Northern Nevada clients consist of Harrah's, John Ascuaga's Nugget Casino Resort, Booth Creek Ski Holdings, The University of Nevada—Reno, The Nevada State Public Works Board and Silver State Credit Union.

"Penta is truly a general contractor we would use again. They are very much a professional construction group to have on board, to fulfill the entire construction process from start to finish. I would recommend them highly to anyone in the need of these types of services."

Tom Newell, Executive Director of Facilities  
John Ascuaga's Nugget  
Sparks, Nevada

**PENTA**  
■■■■■

THE PENTA BUILDING GROUP, INC.  
5434 LONGLEY LANE | RENO,  
NV 89511

pentabldggroup.com | 775.852.4030  
Building From Another Perspective

REFERENCE